



**Vendor:** GAQM

**Exam Code:** CLSSYB

**Exam Name:** Certified Lean Six Sigma Yellow Belt  
(CLSSYB)

**Version:** DEMO

**QUESTION 1**

When a process has proven itself to function at a Six Sigma level this means there are less than \_\_\_\_\_ defects per million opportunities.

- A. 1.7
- B. 2.6
- C. 3.4
- D. 10

**Answer: C**

**QUESTION 2**

Six Sigma refers to a process whose output has at least 95% of its data points within 6 Standard Deviations from the Mean.

- A. True
- B. False

**Answer: B**

**QUESTION 3**

Training cost is \$3,000 and a project required an initial investment of \$12,000. If the project yields monthly savings of \$1,800 beginning after 3 months, what is the payback period in months (before money costs and taxes)?

- A. 4.17
- B. 8.33
- C. 11.33
- D. 28.28

**Answer: C**

**QUESTION 4**

The ROI for a project is a measurement metric that stands for Return on Investment and is one of the methods used to measure the success of a Lean Six Sigma project.

- A. True
- B. False

**Answer: A**

**QUESTION 5**

The DMAIC approach to problem solving stands for Define, \_\_\_\_\_, Analyze, Improve and Control.

- A. Manage
- B. Measure
- C. Memorize
- D. Manipulate

**Answer: B**

**QUESTION 6**

Voice of the Customer is a Lean Six Sigma technique to determine the \_\_\_\_\_ attributes of a product or service.

- A. Desirable
- B. Beneficial
- C. Critical-to-Quality
- D. Preferred

**Answer: C**

**QUESTION 7**

Benefits and working conditions would be primarily the concern of which of the following?

- A. Voice of the Customer
- B. Voice of the Employee
- C. Voice of the Business
- D. Voice of the Process

**Answer: B**

**QUESTION 8**

In the expression  $Y = f(X_n)$  Y, the output, is the \_\_\_\_\_ variable and  $X_n$ , the inputs, are the \_\_\_\_\_ variables.

- A. Independent, dependent
- B. Individual, multiple
- C. Sole, multiple
- D. Dependent, independent

**Answer: D**

**QUESTION 9**

When we assess the Voice of the Customer we are attempting to determine the gaps in our processes between "what is" and \_\_\_\_\_.

- A. "What isn't"
- B. "What will make money"
- C. "What will cost less"
- D. "What should be"

**Answer: D**

**QUESTION 10**

Which of the following would likely not be a CTQ (Critical-to-Quality) for the purchase of a

product?

- A. Functionality
- B. Durability
- C. Dependability
- D. None

**Answer: D**

## Thank You for Trying Our Product

### Lead2pass Certification Exam Features:

- ★ More than **99,900** Satisfied Customers Worldwide.
- ★ Average **99.9%** Success Rate.
- ★ **Free Update** to match latest and real exam scenarios.
- ★ **Instant Download** Access! No Setup required.
- ★ Questions & Answers are downloadable in **PDF** format and **VCE** test engine format.
- ★ Multi-Platform capabilities - **Windows, Laptop, Mac, Android, iPhone, iPod, iPad.**
- ★ **100%** Guaranteed Success or **100%** Money Back Guarantee.
- ★ **Fast**, helpful support **24x7**.



View list of all certification exams: <http://www.lead2pass.com/all-products.html>



Microsoft



ORACLE



CITRIX



JUNIPER  
NETWORKS



EMC<sup>2</sup>  
where information lives<sup>®</sup>

**10% Discount Coupon Code: ASTR14**