



Vendor: NACE-AMPP

Exam Code: NACE-CIP2-001

Exam Name: Coating Inspector Level 2

Version: DEMO

QUESTION 1

The standards defining surface cleanliness achieved by centrifugal blast cleaning are:

- A. Different than air blast cleaning
- B. The same as air blast cleaning
- C. Slightly different to air blast cleaning
- D. Comparable to air blast cleaning

Answer: B

QUESTION 2

You are NACE Level 2 Inspector working on a tank lining job where a mobile centrifugal blast unit is being used to blast the tank floor to a NACE No.1/SSPC SP 5. The Contractor has completed his final blast and has called for a hold point inspection. This is the 1st time you have seen field based centrifugal blast cleaning. You observe what appears to be staining on the substrate however the Contractor assures you this is normal when using centrifugal blast units and what you are seeing is what is defined in the standard as an acceptable variation in appearance. Your FIRST preferred course of action is to:

- A. Request that the Contractor re-blast the floor
- B. Review the standard with the Contractor and re-inspect the floor
- C. Shut the job down
- D. Call your supervisor

Answer: B

QUESTION 3

You are a NACE Level 2 in-house inspector working in a shop. Your in-house requires you to perform a sleeve test to test for soluble salts; however the 3rd party NACE Level 3 inspector, the owner, has a salt smart meter and has achieved a very different result and has rejected the pre-cleaning.

Your FIRST course of action is to:

- A. Advise the other inspector he is using an incorrect method
- B. Redo the pre-cleaning based on the other inspectors results
- C. Review the specification with the other inspector to see what method was specified
- D. Advise your QC Manager to change the ITP to the use of the salt smart meter

Answer: C

QUESTION 4

Surface preparation of concrete is performed using:

- A. Methods that are exactly the same as steel
- B. Methods that are completely different to steel
- C. Methods that have been modified for concrete
- D. Methods that are the same as wood

Answer: C

QUESTION 5

NACE No.13/ SSPC 6 identifies the use of:

- A. Abrasive blasting only
- B. Waterjetting only
- C. Steam cleaning only
- D. Various methods of cleaning

Answer: D

QUESTION 6

Differences in technique for abrasive blasting concrete versus steel require the operator to:

- A. Lower the blast pressure
- B. Move the nozzle quicker
- C. Increase the standoff distance
- D. a), b) and c)

Answer: D

QUESTION 7

The Concrete Repair Institute's comparators can be used to assess:

- A. Surface cleanliness prior to coating
- B. Surface profile prior to coating
- C. Contamination levels prior to coating
- D. Compressive and tensile strength prior to coating

Answer: B

QUESTION 8

Surface preparation methods for Non-ferrous metals are:

- A. The same as for Ferrous metals
- B. The same for all Non-Ferrous metals
- C. Specific for each type of Non-ferrous metal
- D. Not required

Answer: C

QUESTION 9

A single component water borne acrylic coating cures by:

- A. Solvent Evaporation
- B. Coalescence
- C. Co-Reaction
- D. Oxidation

Answer: B

QUESTION 10

When performing a hardness test on a coating which has elastic properties the inspector is likely to likely to observe:

- A. A very high reading
- B. A very low reading
- C. Cold flow or creep
- D. No difference from any other coating

Answer: C

QUESTION 11

External coatings applied to buried pipelines are generally tested for:

- A. Gloss level
- B. Chalking resistance
- C. Cathodic disbondment
- D. Solvent resistance

Answer: C

QUESTION 12

You are the NACE Inspector on a project where a stationary floating structure is being coated and you notice a self-smoothing anti-fouling coating has been specified. This is not a good choice because:

- A. It contains biocide
- B. It doesn't contain biocide
- C. The floating structure is stationary
- D. It will result in a very slippery surface

Answer: C

QUESTION 13

Eddy current DFT gauges are used to measure Dry Film Thickness in which of the following situations:

- A. Magnetic coatings applied to a magnetic metallic substrate
- B. Non-Conductive coatings applied to a conductive metallic substrate
- C. Conductive coatings applied to a magnetic metallic substrate
- D. Conductive coatings applied to a cementitious substrate

Answer: B

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